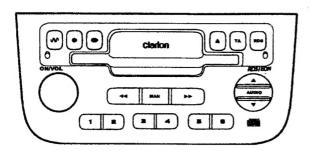


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Published by Service Dept. 298-5750-00 Jun.1999 P Printed in Japan

Service Manual



PEUGEOT Automobile Genuine RDS/FM/MW/LW Radio CD Stereo

Model PU-2184A

(Genuine No. 96 367 050 80)

SPECIFICATIONS

Radio section

Tuning system:

PLL frequency synthesizer system

Receive range:

FM 87.5MHz to 108.0MHz MW 531kHz to 1,602kHz LW 153kHz to 279kHz

Intermediate frequency:

FM 10.7±0.2MHz MW 450±3kHz LW 450±3kHz

Quieting sensitivity:

FM Less than 13dB μ (at 30dB S/N) MW Less than 36dB μ (at 20dB S/N)

LW Less than 43dB μ (at 20dB S/N)

Separation:

FM More than 20dB

Auto tuning stop sensitivity:

FM 22±8dB μ MW 30±10dB μ LW 30±10dB μ

CD player section

Separation: S/N ratio:

More than 65dB More than 80dB Less than 1.0%

General

Distortion:

Load impedance:

4Ω

Output power:

More than 10W×4

Power supply voltage: DC13.5V

Negative ground

Current consumption:

Less than 10A

Dimensions(mm):

226.5(W)×105.6(H)×226.5(D)

Weight:

1.55kg

Specifications and design are subject to change without notice for further improvement.

COMPONENTS

PU-2184A-A

Main unit

NOTE

We cannot supply PWB with component parts in principle. When a circuit on PWB has failure, please repair it by component parts base. Parts which are not mentioned in service manual are not supplied.

■ To engineers in charge of repair or inspection of our products.

Before repair or inspection, make sure to follow the instructions so that customers and Engineers in charge of repair or inspection can avoid suffering any risk or injury.

1. Use specified parts.

The system uses parts with special safety features against fire and voltage. Use only parts with equivalent characteristics when replacing them.

The use of unspecified parts shall be regarded as remodeling for which we shall not be liable. The onus of product liability (PL) shall not be our responsibility in cases where an accident or failure is as a result of unspecified parts being used.

Place the parts and wiring back in their original positions after replacement or re-wiring.

For proper circuit construction, use of insulation tubes, bonding, gaps to PWB, etc, is involved. The wiring connection and routing to the PWB are specially planned using clamps to keep away from heated and high voltage parts. Ensure that they are placed back in their original positions after repair or inspection.

If extended damage is caused due to negligence during repair, the legal responsibility shall be with the repairing

company.

3. Check for safety after repair.

Check that the screws, parts and wires are put back securely in their original position after repair. Ensure for safety reasons there is no possibility of secondary ploblems around the repaired spots.

If extended damage is caused due to negligence of repair, the legal responsibility shall be with the repairing company.

- 4. Caution in removal and making wiring connection to the parts for the automobile.
 - Disconnect the battery terminal after turning the ignition key off. If wrong wiring connections are made with the battery connected, a short circuit and/or fire may occur. If extensive damage is caused due to negligence of repair, the legal responsibility shall be with the repairing company.
- 5. Cautions regarding chips.

Do not reuse removed chips even when no abnormality is observed in their appearance. Always replace them with new ones. (The chip parts include resistors, capacitors, diodes, transistors, etc). The negative pole of tantalum capacitors is highly susceptible to heat, so use special care when replacing them and check the operation afterwards.

6. Cautions in handling flexible PWB Before working with a soldering iron, make sure that the iron tip temperature is around 270°C. Take care not to apply the iron tip repeatedly(more than three times)to the same patterns. Also take care not to apply the tip with force.

- 7. Turn the unit OFF during disassembly and parts replacement. Recheck all work before you apply power to the unit.
- 8. Cautions in checking that the optical pickup lights up. The laser is focused on the disc reflection surface through the lens of the optical pickup. When checking that the laser optical diode lights up, keep your eyes more than 30cms away from the lens. Prolonged viewing of the laser within 30cms may damage your eyesight.
- 9. Cautions in handling the optical pickup The laser diode of the optical pickup can be damaged by electrostatic charge caused by your clothes and body. Make sure to avoid electrostatic charges on your clothes or body, or discharge static electricity before handling the optical pickup.
- 9-1. Laser diode

The laser diode terminals are shorted for transportation in order to prevent electrostatic damage. After replacement, open the shorted circuit. When removing the pickup from the mechanism, short the terminals by soldering them to prevent this damage.

9-2. Actuator

The actuator has a powerful magnetic circuit. If a magnetic material is put close to it. its characteristics will change. Ensure that no foreign substances enter through the ventilation slots in the cover.

9-3. Cleaning the lens

Dust on the optical lens affects performance. To clean the lens, apply a small amount of isopropylal cohol to lens paper and wipe the lens gently.

ADJUSTMENTS

Item	Procedure	Measuring instrument
FM S-meter	 Press the RDS button and M6 button to set RDS test mode. Input a 98.1MHz/30dB μ (1kHz,30% mod) signal. Adjust VR101 of the tuner pack so that an output of TP101 is 2.8V. 	SSG Milli volt meter

EXPLANATION OF IC

- LAFLANA	110110110	pin 23: A VDD	: - : Positive supply voltage.
■ μPD784216BGC-10	03-8EU 052-1156-00 CD, Radio, VAN-Bus Controller	pin 24: A Vref 0	: - : Reference voltage input for A/D con- verter.
1. Output of 5		pin 25 : NOISE IN	: IN : Input terminal of A/D converter to detect the Noise of FM.
1. Outward Form: 100 p	ins QPP	pin 26 : N.C.	: IN : Not in use,
2. Terminal Description pin 1 : KI 3	IN . Kayana sizantingut	pin 27: S METER	: IN : Input terminal of Internal A/D conventer to detect the Voltage of FM S meter.
pin 2:KI4	: IN : Key scan signal input. : IN : Key scan signal input.	pin 28 : DIAG PHATM	: IN : Input terminal of Internal A/D converter to detect the PHANTOM circuit.
pin 3:KI5	: IN : Key scan signal input.	pin 29 : PLL DI	: IN : PLL serial data input.
pin 4 : RDS DATA	: IN : RDS serial data input.	pin 30 : N.C.	: IN : Not in use.
pin 5 : NOISE CLR	: O : Noise clear signal output.	pin 31 : N.C.	: IN : Not in use.
pin 6:RDS MUTE pin 7:FM SD	: O : "H"= RDS mute ON. : IN : "H"= FM station detected.	pin 32 : MUTE DET	: IN : Input terminal of Internal A/D converter to detect the Voltage of Backup Line.
pin 8 : AM SD	: IN : "H"= AM station detected.	pin 33: A VSS	: - : Ground.
pin 9:VDD pin 10:X2	: - : Positive supply voltage : - : Crystal connection (12MHz).	pin 34 : SD SPD UP	 O:FM SD speed control signal output. "L"= FM seek.
pin 11 : X 1	: IN : Crystal connection (12MHz).	pin 35 : EEPROM DI	: IN : Serial data input from EEPROM.
pin 12 : VSS	: - : Ground.	pin 36 : A Vref 1	: - : Connect to VDD.
pin 13:XT2	: - : Not in use.	pin 37 : PLL/ROM DO	O : Serial data output to PLL and EEPROM.
pin 14:XT1	: IN : Not in use.	pin 38 : PLL/ROM CK	: O : Clock pulse output to PLL and EEPFIOM.
pin 15 : RESET_	: IN : Reset signal input. "L"= Reset.	pin 39 : EEPROM CE	: O : Chip enable signal output to EEPRO M.
pin 16 : SUB SYNC	: IN : Sub cord block synchronizing pulse input	pin 40 : PLL CE	: O : Chip enable signal output to PLL.
	from CD.	pin 41 : N.C.	: IN : Not in use.
pin 17 : VAN INT_	: IN : VAN interrupt signal input. Negative logic.	pin 42 : A MUTE	: O : Mute signal output to Audio power armpli-
pin 18 : RDS CLCK	: IN : RDS clock pulse input.	.	fier IC. "L"= Mute ON.
pin 19 : KI 0	: IN : Key scan signal input.	pin 43: JBL AMP RM	: O : "H"= External Audio amplifier ON.
pin 20 : BACKUP DET	: IN : Backup interrupt signal input.	pin 44 : BEEP	: O : Beep output.
	"H"= Backup ON.	pin 45: VOL CLK	: O : Clock pulse output to Electric volume IC.
pin 21 : +VAN DET_	: IN : +VAN power supply ON signal input.	pin 46: VOL DATA	: O : Serial data output to Electric volume IC.
nin 20	"L"= +VAN ON.	pin 47 : VOL CE	: O : Chip enable signal output to Electric Vol-
pin 22 : N.C.	: IN : Not in use.	•	ume IC.

pin 48 : VOL MUTE_	 O : Mute signal output to Electric volume IC. "L"= Mute ON. 	pin 8:AOUT		: Audio data output. : Digital output.
pin 49:5V REM_	: O:5V power supply circuit control signal out-	pin 9:DOUT pin 10:MBOV	_	: Buffer memory over signal output.
pin 50:14V REM	put. "L"= ON. : O : 14V power supply circuit control signal	pin 11:1PF pin 12:SBOK	: 0	: Compensation flag output. : CRCC judgement output of Sub Q data
pin 51:+VAN ON	output. "H"= ON. : O : "H"= ACC(+VAN)ON.	p 12.000K		"H"=OK.
pin 52 : TEL MUTE	: IN : "H"= Tel mute ON.	pin 13: CLOCK	: 1/0	 Clock output/input to read Sub cord P : W.
pin 53: N.C.	: IN : Not in use.	pin 14:VDD	: -	: Positive supply voltage terminal.
pin 54 : CD 8V ON	: O : CD 8V power supply circuit control signal	pin 15:VSS		: Ground.
pin 55 : CD 5V ON	output. "H"= ON. : O : CD 5V power supply circuit control signal	pin 16: DATA	: 0	: Sub cord P to W data output.
PIN 33.00 37 ON	output. "H"= ON.	pin 17:SFSY		: Frame synchronize signal output.
pin 56 : AD 0	: I/O : Data input/output terminal of VAN-Bus.	pin 18:SBSY		: Sub cord block synchronize signal outp
pin 57 : AD 1	: I/O : Data input/output terminal of VAN-Bus.	pin 19:SP CK	: 0	 Clock signal output to read processor s tus. (176.4kHz)
pin 58 : AD 2	: I/O : Data input/output terminal of VAN-Bus.	pin 20:SP DA	: O	: Processor status signal output.
pin 59: AD 3 pin 60: AD 4	: I/O : Data input/output terminal of VAN-Bus. : I/O : Data input/output terminal of VAN-Bus.	pin 21: COFS	: O	: Correction frame clock output. (7.35kH
pin 61 : AD 5	: I/O : Data input/output terminal of VAN-Bus.	pin 22 : MONIT		: Not in use.
pin 62: AD 6	: I/O : Data input/output terminal of VAN-Bus.	pin 23:VDD pin 24:TESIO0		: Positive supply voltage terminal. : Not in use.
pin 63 : AD 7	: I/O : Data input/output terminal of VAN-Bus.	pin 25 : P2Vref		: (Reference voltage)×2 terminal for PL
pin 64 : N.C. pin 65 : N.C.	: IN : Not in use.	pin 26:HSSW		: pin26=Vref : X2-speed or X4-speed.
pin 65 : N.C.	: IN : Not in use. : IN : Not in use.	pin 27:ZDET	: O	: 0 flag output of 1 bit DAC.
pin 67 : N.C.	: IN : Not in use.	pin 28 : PDO		: Error signal output. (EFM - PLCK)
pin 68: CD 0 FLAG	: IN : 0 flag input from CD.	pin 29: TMAX S		: TMAX detect signal output.
pin 69 : CD BUS 0	: I/O : Data bus line connected to CD.	pin 30:TMAX pin 31:LPF N		: TMAX detect signal output. : Inverted input of amplifier for LPF.
pin 70 : CD BUS 1	: I/O : Data bus line connected to CD.	pin 32:LPFO		: Output of amplifier for LPF.
pin 71 : CD BUS 2 pin 72 : VSS	: I/O : Data bus line connected to CD. : - : Ground.	pin 33: PVref		: Reference voltage terminal for PLL.
pin 72: VSS pin 73: CD BUS 3	: - : Ground. : I/O : Data bus line connected to CD.	pin 34 : VCOref		: Reference voltage terminal for VCO.
pin 74 : CD DET	: IN : Not in use.	pin 35 : VCO F		: Output of filter for VCO.
pin 75: VAN WU	: O : Wake up signal output to VAN IC.	pin 36:AVSS pin 37:SLCO		: Analog ground. : Output of DAC for data slice level.
pin 76: VAN RESET	: O : Reset signal output to VAN IC.	pin 38 : RF IN		: RF signal input.
pin 77 : VAN RD_	: O : Read strobe signal output to VAN IC.	pin 39 : AVDD		: Positive voltage supply for analog.
pin 78: VAN WR_	Negative logic. : O : Write strobe signal output to VAN IC.	pin 40: RFCT		: Center level input of RFRP signal.
	Negative logic.	pin 41:RFZI		: RFRP 0 cross.
pin 79: VAN CS	: O : Chip select signal output to VAN IC.	pin 42 : RFRP		: RF ripple signal input.
pin 80 : VAN ALE	: O : Latch strobe signal output to VAN IC.	pin 43 : FEI		: Focus error signal input.
pin 81 : VDD	: - : Positive supply voltage.	pin 44 : SBAD pin 45 : TSIN		: Sub beam addition signal input. : Not in use.
pin 82 : DIMMER OUT pin 83 : CD BUCK	 C: O: Dimmer signal output. C: Clock pulse output to CD. 	pin 46:TEI		: Tracking error input.
pin 84 : CD CEE_	: O : Chip enable signal output to CD.	pin 47 : TEZI		: Tracking error , 0 cross input.
pin 85 : CD RESET_	: O : Reset pulse output to CD.	pin 48 : FO O		Focusing equalizer output.
	"L"= Reset.	pin 49:TRO		: Tracking equalizer output.
pin 86 : CD CHU SW pin 87 : CD TR A	: IN : Chuking signal input from CD.	pin 50 : Vref		Reference voltage for analog.
pin 88 : CD TR B	: IN : Photo sensor signal input from CD. : IN : Photo sensor signal input from CD.	pin 51 : RFGC pin 52 : TEBC		: RF gain control signal output. : Tracking balance control signal output.
pin 89 : CD TR C	: IN : Photo sensor signal input from CD.	pin 53 : FM O		: Field equalizer output.
pin 90: CD CCW	: O : Loading motor control signal output.	pin 54 : FVO		Field error or Field search EQ output.
	Ref. Table 1.	pin 55: DMO		Disc equalizer output.
pin 91 : CD CW	 O : Loading motor control signal output. Ref. Table 1. 	pin 56:2Vref	: - :	2 × Vref for analog.
pin 92 : VOL A	: IN : Volume control pulse input from Volume	pin 57 : SEL		Laser ON and UHS="H" : output "H"
p 02. 10271	switch.	pin 58 : FLG A		Monitor signal output.
pin 93: VOLB	: IN : Volume control pulse input from Volume	pin 59 : FLG B pin 60 : FLG C		Monitor signal output. Monitor signal output.
pin 94:VPP	switch. : - : Connect to ground.	pin 61 : FLG D		Monitor signal output.
Pin 94: VPP Pin 95: KO 0	: - : Connect to ground. : O : Key scan signal output.	pin 62 : VDD		Positive supply voltage.
pin 96:KO1	: O : Key scan signal output.	pin 63:VSS		Ground.
pin 97 : KO 2	: O : Key scan signal output.	pin 64 : IO 0		I/O port.
oin 98:KO3	: O : Key scan signal output.	pin 65 : IO 1		I/O port.
Din 99: KI 1	: IN : Key scan signal input.	pin 66:102 pin 67:103		I/O port. I/O port.
Din100 : KI 2	: IN : Key scan signal input.	pin 68 : DMOUT		Not in use.
able1.Loading motor of		pin 69 : CKSE		Not in use.
	Loading Eject Brake Stop	pin 70: DACT		Not in use.
CD CW (pin 91)	H L H L	pin 71 : TESIN		Not in use.
CD CCW(pin 90)	L H H L	pin 72 : TESIO1		Not in use.
		pin 73:VSS pin 74:PX1		Ground. DSP oscillator input.
TC9462F 051-634	2 00 Digital signal consequents CD	pin 74:PX (DSP oscillator output.
. US402F US1-0342	2-00 Digital signal processor for CD	pin 76:VDD		Positive supply voltage.
Outward Form: 100 pir	ns QFP	pin 77: X VSS		Ground for system oscillator dock.
		pin 78:XI	: IN :	System clock oscillator input.
	separation, EFM, Error correction	pin 79:XO		System clock oscillator output
		pin 80:X VDD		Positive supply voltage for system clock oscillator.
Function : Sync.				oscillator. Positive supply voltage for right channe
Function : Sync. : Terminal Description	: IN : Not in use.	pin 81 : D VSR		coppy formy of right originic
Function : Sync. : Terminal Description Din 1:TEST0 Din 2:HSO	: O : Playback mode flag output. Ref. Table 1.	pin 81 : D VSR		DAC.
Function : Sync. : Terminal Description oin 1:TEST0 oin 2:HSO oin 3:UHSO	: O : Playback mode flag output. Ref. Table 1.: O : Playback mode flag output. Ref. Table 1.	pin 82:RO	: 0 :	Right channel data non-inverted output.
Function : Sync. : Terminal Description Din 1:TEST0 Din 2:HSO Din 3:UHSO	O: Playback mode flag output. Ref. Table 1. O: Playback mode flag output. Ref. Table 1. O: Emphasis flag output of Sub cord Q data.	pin 82 : R O pin 83 : D VDD	: O : : — :	Right channel data non-inverted output. Positive supply voltage for DAC.
Function : Sync. : Terminal Description Din 1:TEST0 Din 2:HSO Din 3:UHSO Din 4:EMPH	 O : Playback mode flag output. Ref. Table 1. O : Playback mode flag output. Ref. Table 1. O : Emphasis flag output of Sub cord Q data. "H"= emphasis ON. 	pin 82 : R O pin 83 : D VDD pin 84 : D Vref	: 0 : : - : : - :	Right channel data non-inverted output. Positive supply voltage for DAC. Reference voltage.
Function : Sync. : Terminal Description Din 1: TEST0 Din 2: HSO	O: Playback mode flag output. Ref. Table 1. O: Playback mode flag output. Ref. Table 1. O: Emphasis flag output of Sub cord Q data.	pin 82 : R O pin 83 : D VDD	: 0 : : - : : 0 :	Right channel data non-inverted output. Positive supply voltage for DAC.

pin 87: TEST 1 : IN : Not in use. pin 88: TEST 2 : IN : Not in use. pin 89: TEST 3 : IN : Not in use. pin 90: BUS 0 : I/O : Data bus to micro computer. pin 91: BUS 1 : I/O : Data bus to micro computer. pin 92: BUS 2 : I/O : Data bus to micro computer. pin 93: BUS 3 : I/O : Data bus to micro computer. : — : Positive supply voltage. : — : Ground. pin 94: VDD pin 95: VSS : Ground. pin 96: BUS CK : IN : Clock input for data bus. pin 97: CCE : IN : Chip enable signal input. Negative logic.

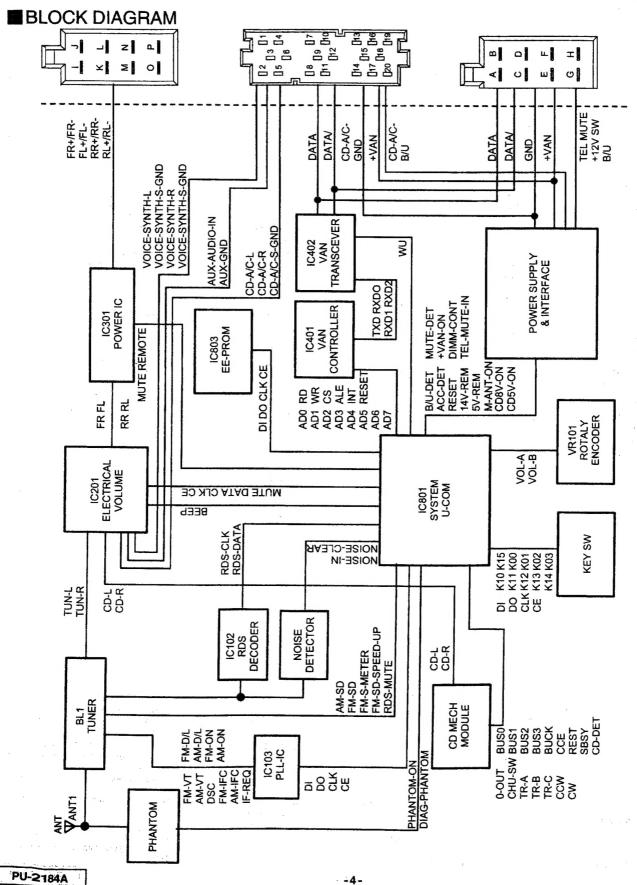
pin 98: TEST 4 : IN : Not in use. pin 99: TS MOD : IN : Not in use.

pin100 : RST : IN : Reset signal input. Negative logic.

Table 1. Playback speed flag.

Play back speed	UHSO(pin3)	HSO(pin2)
Normal speed X 1	Н	Н
Normal speed X 2	H.	L
Normal speed × 4	L	н
	L	L

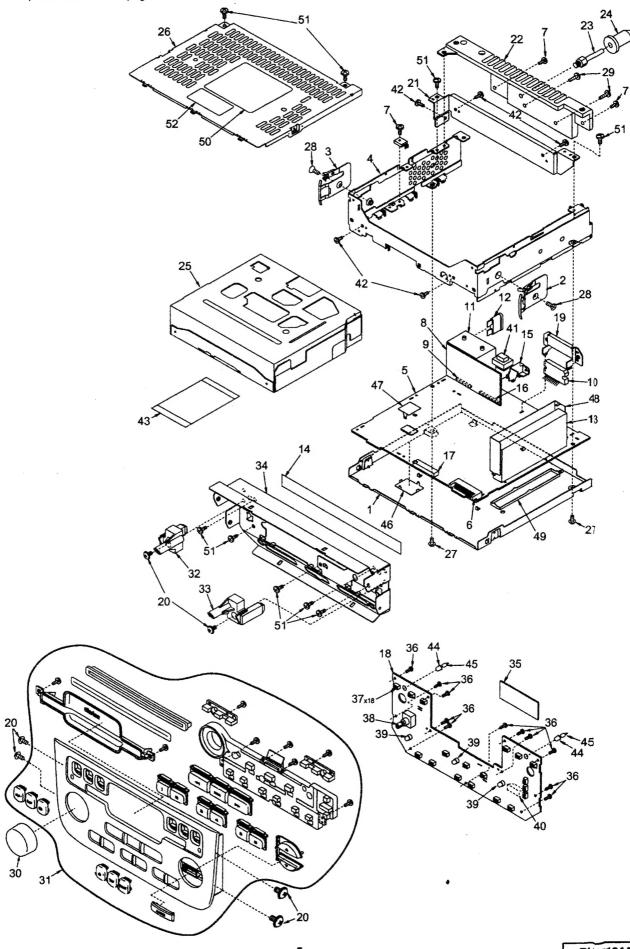
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■ EXPLODED VIEW • PARTS LIST

Main section

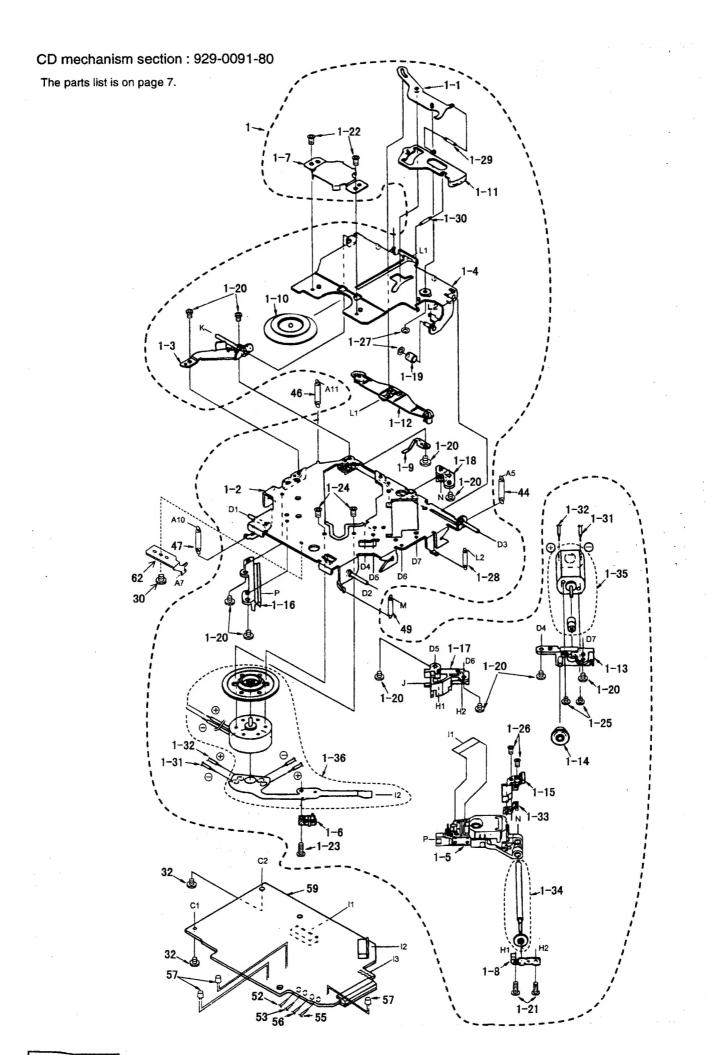
The parts list is on next page.



Main section

NO.	PART NO.	DESCRIPTION	Q'TY
1	311-1765-01	LOWER CASE	1
2	750-3318-00	SPRING(R)	1
3	750-3317-00	SPRING(L)	1
.4	312-0433-10	MAIN CHASSIS	1
5	039-1429-01	MAIN PWB (WITHOUT COMPONENT)	1
6	076-0540-18	PLUG	1
7	714-2606-81	MACHINE SCREW(M2.6×6)	3
8	039-1354-00	ISO PWB (WITHOUT COMPONENT)	1
9	076-0324-10	PLUG	1
10	051-2013-00	IC	1
11	074-1159-01	OUTLET SOCKET	1
12	060-0057-56	AUTO FUSE(10A)	1
13	880-2084A	AM/FM TUNER PACK	1
14	347-5925-00	HOLE COVER	1
15	331-2577-00	ISO HOLDER	1
16	076-0324-14	PLUG	1
17	074-1186-26	PLUG	1
18	039-1431-00	SWITCH PWB (WITHOUT COMPONENT)	1
19	331-2574-00	IC HOLDER	1
20	780-2605-00	IT-SCREW(M2.6×5)	6
21	331-2637-00	MECHANISM BRACKET	1
22	313-1750-00	HEAT SINK	1
23	716-1831-00	REAR BOLT	1
24	345-4847-01	STOPPER	1
25	929-0091-80	CD MECHANISM	1
26	310-1669-01	UPPER CASE	1

NO.	PART NO.	DESCRIPTION	Q'TY
27	716-0878-00	IT-SCREW	2
28	731-3008-40	TAPTIGHT SCREW(M3×8)	2
29	714-2610-81	MACHINE SCREW(M2.6×10)	2
30	380-5430-00	KNOB	1
31	940-7869-61	ESCUTCHEON ASSY	1
32	335-5750-01	MOUNTING MOLD(L)	1
33	335-5749-01	MOUNTING MOLD(R)	1
34	309-0716-01	FRONT PLATE	1
35	345-8315-00	INSULATOR	1
36	716-0778-00	WAVE SCREW(M2×6)	11
37	013-3741-11	SWITCH	18
38	016-0010-12	VARIABLE RESISTOR	1
39	017-0454-00	PILOT LAMP(14V 40mA)	3
40	074-1211-18	OUTLET SOCKET	1
41	009-9006-60	CHOKE COIL	1
42	714-2303-81	MACHINE SCREW(M2.3×3)	5
43	816-2488-00	FLAT WIRE	1
44	345-3814-79	LAMP CAP	2
45	017-0345-09	PILOT LAMP (14V 40mA)	2
46	331-2573-00	SHIELD CASE	1
47	331-2578-00	SHIELD CASE	1
48	331-2638-00	SHIELD CASE	1
49	331-2639-00	SHIELD CASE	1
50	286-8497-24	SETPLATE	1
51	731-2608-80	TAPTIGHT SCREW(M2.6×8)	9
52	285-1633-10	GUIDE LABEL	1



CD mechanism section: 929-0091-80

		on: 929-0091-80	1	· · · · · · · · · · · · · · · · · · ·			1
NO.	PART NO.	DESCRIPTION	Q'TY	NO.	PART NO.	DESCRIPTION	Q'TY
11	HBS-463-100	DRIVE UNIT	1	14	620-0485-04	FRONT PLATE	1
1-1	966-0314-21	STOP LINK ASSY	1	15	620-0488-01	S-L-LINK PLATE	1
1-2	966-0447-22	DR-PLATE ASSY	1	16	620-0489-02	MOTOR PLATE	1
1-3	966-0448-21	SIDE PLATE ASSY	1	17	620-0492-01	MOTOR BRACKET	1
1-4	966-0449-22	CLAMP LINK ASSY	1	18	620-0773-81	MECH BRACKET	1
1-5	969-0050-51	PICK UP UNIT	1	19	621-0402-01	U-DISC GUIDE F	1
1-6	013-7100-00	LIMIT SWITCH	1	20	621-0243-02	ROLLER SLAVE	2
1-7	620-0198-03	CLAMPER PLATE	1	21	621-0248-07	RACK GEAR	1
1-8	620-0491-03	SPRING PLATE	1	22	621-0249-02	ROLLER GEAR	1
1-9	620-0690-01	RATTLE PLATE	1	23	621-0250-01	DAMPER HOLDER	4
1-10	621-0205-02	CLAMPER LINK	1	24	621-0258-03	LOADING ROLLER	2
1-11	621-0251-03	ROCK LINK	1	25	622-1072-05	ROLLER SHAFT	1
1-12	621-0252-03	DISC STOPPER	1	26	622-1219-01	SHIFT ROLLER	1
1-13	621-0253-02	MOTOR HOLDER	1	27	629-0058-00	DAMPER-VA	4
1-14	621-0255-02	SECOND GEAR	1	28	714-2003-81	MACHINE SCREW(M2X3)	9
1-15	621-0375-00		1	29	714-2603-81	MACHINE SCREW(M2.6X3)	5
1-16		PICK UP GUIDE	1	30	716-1468-00	SCREW(M2×2.5)	3
1-17	621-0358-02	LS-HOLDER F	1	31	716-1507-00	SCREW(M2×3)	2
1-18		LS - HOLDER R	1	32	716-1670-00	SCREW(M2×3)	6
1-19		CLAMPER ROLLER	1	33	716-1677-00		1
1-20		MACHINE SCREW(M2×3)	10	34	716-1704-00	SCREW(M2×7)	1
1-21		SCREW(M2×2.5)	2	35	716-1742-00	SCREW(M2×5)	1
1-22		SCREW(M2×2.5)	2	36	743-1500-10	E-RING	3
1-23		WAVE SCREW	1			WASHER	-
1-23			+	37	746-0712-03 746-0762-00		1
	 	SCREW(M2×2.5)	2	38		WASHER	1
1-25	732-2004-11	SEMS SCREW	2	39	746-0877-02	WASHER	2
1-26		PRECISION SCREW	2	40	750-3090-02	RO-SPRING L	1
1-27	 	SCREW(M2×2.5)	2	41	750-3091-03	RO-SPRING R	1
1-28	 	CLAMPER SPRING	1	42	750-3092-03	SHIFT SPRING	1
1-29		L-LINK SPRING	1	43	750-3094-00	S-ARM SPRING	1
1-30		ES-SPRING	1	44	750-3096-01	DR-SPRING R	1
1-31	816-2372-00	WIRE(BLU)	1	45	750-3098-00	L-LINK SPRING	1
1-32	816-2373-00	WIRE(WHT)	1	46	750-3164-00	DR-SPRING-LR	1
1-33	966-0454-00	SH-ROCK ASSY	1	47	750-3188-00	DR-SPRING-F-B	1
1-34	HBS-432-100	LS-GEAR ASSY	1	48	750-3189-00	SIDE-L-SPRING	1
1-35	SMA-146-100	SLEDMOTOR ASSY	1	49	750-3201-00	DR-SPRING-F-R	1
1-36	SMA-151-100	SPINDLE MOTOR ASSY	1	50	750-3348-00	CENTER SPRING	1
2	966-0308-10	CHASSIS ASSY	1	51	800-4904-60	WIRE(BLK)	1
3	966-0309-20	L-DISC-G-ASSY	1	52	800-4910-60	WIRE(BLK)	1
4	966-0310-21	SHIFT-P-CH-ASSY	1	53	801-4910-60	WIRE(BRN)	1
5	966-0312-21	SHIFT-P-ASSY	1	54	802-4904-60	WIRE(RED)	1
6	966-0358-21	DRIVE-L-PL-ASSY	1	55	802-4910-60	WIRE(RED)	1
7	966-0359-21	SIDE-L-PL-ASSY	1	56	804-4910-60	WIRE(YEL)	1
8	013-3879-01	CHUCKING SWITCH	1	57	001-0563-00	DIODE	3
9	039-0586-01	CHUCKING SWITCH PWB	1	58	HBS-430-100	GEAR PLATE ASSY	1
10	039-0588-01	(WITHOUT COMPONENT) SENSOR PWB	1	59	039-1088-03	CD MECH PWB (WITHOUT COMPONENT)	1
	000 0000	(WITHOUT COMPONENT)	\vdash	60	SMA-147-100	LOADING MOTOR ASSY	1
11		FHOTO TR (PT4850F)	3	61	620-0804-00	CE-SP-PLATE F	1
12	345-7513-01	CLAMPER SHEET	1	62		CE-SP-PLATE R	1
13	345-7514-00	S-PWB SHEET	1				

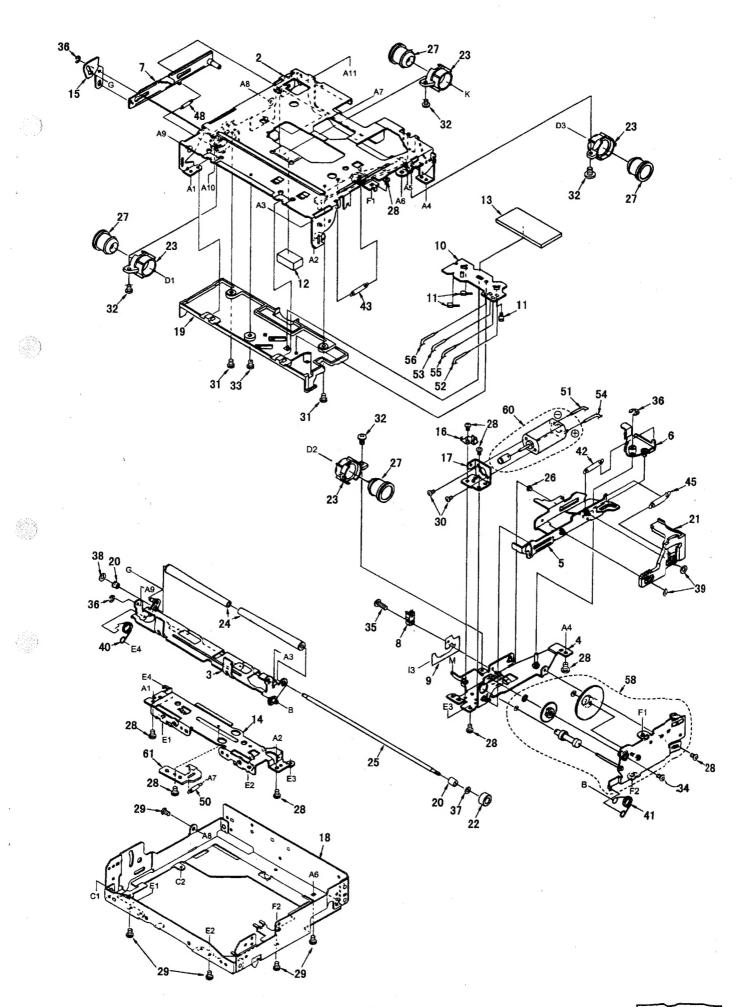
■ ELECTRICAL PARTS LIST

Main PWB section(B1)

Note) Several different parts of the same reference number are alternative parts.

One of those parts is used in the set.

Main i	Waln PWB section(B1) One of those parts is used in the set.							
REF No	D. PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
BL101	880-2084A	AM-FM-TUNER	C222	183-1056-61	50V1 μF NP	C810	176-1011-00	100pF CH
C1	183-1063-31		C223	183-1056-61	50V1 μF NP	C811	178-1532-78	
C2	178-3332-78	0.033 μF	C224	178-3332-78		C812	178-1032-78	0.01 μF
C3	178-1042-78	0.1 μ F	C225	178-3332-78	0.033 μF	CCT801	050-0140-54	1kΩ×4
C4	176-2201-00		C226	178-1032-78	0.01 μF	CCT802	050-0140-54	1kΩ×4
C6	183-4763-11		C227	178-1032-78		CCT803	050-0140-54	1kΩ×4
C101	178-2232-78		C228	178-3312-78			050-0140-54	
C102	178-2232-78		C229	178-3312-78			050-0140-54	
C103	178-3322-78		C230	183-1063-31			050-0140-54	
C105	183-2253-62	,	C231	183-1063-31			050-0140-54	
C106	178-3312-78		C232	178-1042-78			050-0140-54	
C107 C108	178-5612-78	1560pF	C233	183-4743-61			050-0140-54	
C108	176-4701-00 176-8201-00		C234 C235	183-4743-61			050-0140-52	
C110	178-2232-78	1 '	C236	183-4743-61			050-0140-52	
C111	178-1042-78	,	C236	183-4743-61			050-0140-54	
C113	183-4763-11		C238	178-1032-78 178-1032-78			050-0140-54	
C114	178-1022-78		C239	178-2732-78	0.01 µF		050-0140-54 050-0140-52	
C115	178-2212-78		C301	183-1053-61			050-0140-52	
C116	178-4732-78		C302	183-4763-31			050-0140-54	
C117	178-2232-78		C302	178-1022-78			050-0140-54	
C118	178-2232-78		C304	178-1022-78	, ,		050-0140-54	
C121	178-2232-78		C305	178-1022-78		D2	001-2404-90	
C122	178-1532-78		C306	178-1022-78		D101	001-0330-00	
C123	178-8222-78		C307	178-4742-78		D102	001-0330-00	
C124	178-1222-78	1200pF	C308	172-1041-11		D301	001-0330-00	
C125	178-1042-78	0.1 μF	C309		16V3300 μF	D501	001-0330-00	
C126	178-2212-78		C310	183-2263-11		D502	001-0330-00	
C127	178-1032-78	0.01 μF	C401	176-4701-00		D503	001-0376-46	
C128	178-6822-78	6800pF	C402	176-5601-00		D503	001-0377-45	
C129	183-1053-61	50V1 μF	C403	176-3301-00		D504	001-0330-00	
C130	178-1532-78		C404	176-4701-00		D505	001-0377-32	MA4056M
C131	176-1011-00		C405	176-4701-00		D505	001-0376-32	MTZJ5.6B
C132	178-1532-78		C406	042-0416-05	16V15 μF TAN	D506	001-0421-31	MTZJ18
C133	176-1011-00		C407	178-1032-78		D506	001-0423-31	MA4180
C134	176-1011-00		C408	042-0452-02		D507	001-0376-46	
C136	183-4763-11		C409	178-1042-78		D507	001-0377-45	
C137 C138	176-1501-00		C410	178-1032-78		D508	001-0330-00	
1	183-2253-62		C411	176-1511-00		D509	001-0377-46	
C139 C140	183-2253-62	50V2.2 μF	C412	176-1511-00	150pF CH	D509	001-0376-47	
C141	176-1801-00 178-1042-78	O 1 . E	C413	178-1042-78		D510	001-0377-45	
C142	178-1042-78		C501 C502	178-1042-78		D510	001-0376-46	M1ZJ9.1A
C143	178-1042-78		C502	172-2241-11 178-1042-78		D512	001-0330-00	
C144	178-4732-78		C504	183-1073-12		D513 D515	001-0330-00	
C145	178-1032-78		C505	178-1032-78		D515	001-0330-00	
C146	178-1032-78		C506	183-3353-61		D522	001-0400-00	
C147	176-1011-00		C507	183-1073-12		D523	001-0330-00	
C148	178-1222-78		C508	172-2241-11		D523	001-0350-00	
C149	178-1222-78			042-0452-02		D701	001-0400-00	
C201	178-1032-78			178-1032-78		D702	001-0330-00	
C202	17.8-1032-78			178-3922-78		D801	001-0330-00	
C203	183-4753-51			184-1083-32		D802	001-0330-00	
C204	183-1053-61	50V1 μF		183-1073-21		IC1	051-3027-90	
C205	183-1053-61	50V1 μF		042-0452-01		IC101	051-0350-55	
C206	183-2263-11	6.3V22 μF	C515	183-1043-63	50V0.1 μF	IC102	051-1819-00	
C207	183-2263-11	6.3V22 µF	C516	042-0427-94	16V47 μ F TAN	IC103	051-6201-00	
C208	183-1053-61		C517	178-1032-78	0.01 μF	IC201	051-5012-00	
C209	183-1053-61		C519	172-1031-11	0.01 μF	IC202	051-0350-55	
C210	183-4753-51		C520	183-1063-51	35V10 μF		051-2013-00	TDA7385
C211	042-0505-04		C521	183-4763-51	35V47 μ F		051-6611-08	
C212	178-4732-78			042-0505-04			051-6610-18	MTC-30521
C213	178-4732-78	0.047 μF		178-6832-78				S-80740AN-D4 ≭
C214	176-4711-00	470pF CH		183-2263-11		IC502	051-1834-00	_M2936
C215	183-1053-61			178-6832-78		IC801	052-1156-00	μPD784216B(C-
C216	183-1053-61			183-1073-12				103-8EŲ
		470pF CH	C805	176-1501-00		IC802	051-5413-08	S-8052HNM-CR-T1
C217	176-4711-00							
C218	183-1063-31	16V10 μF	C806	176-1501-00				NM93C46TEM
C218 C219	183-1063-31 183-1063-31	16V10 μF 16V10 μF	C806 C807	178-2242-78	0.22 μF	L1	010-8017-00 2	22mH
C218	183-1063-31	16V10 μF 16V10 μF 16V10 μF	C806 C807 C808		0.22 μF 0.01 μF	L1 L2		22mH I.7 μH



REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
L101	010-2230-64	2.2 μΗ	R121	117-2221-10	1/10W 2.2kΩ	R522	111-1091-91	
L102	010-2046-44		R122		1/10W 12kΩ	R523		1/2WS 220 Ω
1	010-2230-88		R123		1/10W 4.7kΩ	R526		1/4WS 1.5kΩ
	010-2230-10		R124		1/10W 2.2kΩ	R527		1/10W 1kΩ
	010-2230-64		R125	1	1/10W 270 Ω	R528		1/10W 10kΩ
P601	074-1186-26		R126	117-1021-10		R532	i e	1/10W 4.7kΩ
P701 Q1	076-0540-18 108-0669-00	1 1	R127 R128	117-1021-10		R533 R534	1	1/4WS 1.8kΩ 1/10W 10kΩ
Q4	102-2712-00	1	R129		1/10W 10kΩ	R535	1	1/10W 10kΩ
Q5	103-1858-00		R130		1/10W 15kΩ	R541		1/2WS 10 Ω
Q101	125-0002-02		R131		1/10W 15kΩ	R543		1/4WS 22 Ω
Q102	103-1306-00		R132		1/10W 82kΩ	R544	114-2291-11	
Q103	125-2004-06	RN1406	R133	117-8231-10	1/10W 82kΩ	R548	117-0000-00	1/10W 0 Ω JW
Q104	125-2004-02	1	R134		1/10W 10kΩ	R550	117-1031-10	1/10W 10kΩ
Q105	100-1298-00	1	R135		1/10W 10kΩ	R551		1/10W 4.7kΩ
Q106	100-1162-00		R206		1/10W 47kΩ	R557		1/10W 1kΩ
Q107	108-0669-00		R207		1/10W 4.7kΩ	R558		1/10W 0 Ω JW
Q401	102-2712-00		R208	1	1/10W 68kΩ	R601	1	1/10W 10kΩ
Q402 Q501	125-2004-06 102-2712-00	1 3	R209 R210		1/10W 68kΩ 1/10W 4.7kΩ	R602 R801	ł	1/10W 10kΩ 1/10W 47kΩ
Q502	125-0002-02		R211		1/10W 4.7KΩ 1/10W 150kΩ	R802		1/10W 4/KΩ
Q503	103-1858-00		R212	117-1021-10		R803		1/10W 100kΩ
Q504	103-1858-00		R213	117-1021-10	1	R804		1/10W 100kΩ
Q505	125-0002-02		R214	117-1021-10		R805		1/10W 4.7kΩ
Q506	125-2004-02	RN1402	R215	117-1021-10	1/10W 1kΩ	R806	117-4721-10	1/10W 4.7kΩ
Q507	100-1162-00	2SA1162	R218	117-5611-10	1/10W 560 Ω	R812	117-1031-10	1/10W 10kΩ
Q508	102-3420-00	2SC3420	R219	117-5611-10	1/10W 560 Ω	R813	117-1031-10	1/10W 10k Ω
Q509	100-1162-00		R220		1/10W 560 Ω	R815		1/10W 10k Ω
Q510	125-2004-02		R221		1/10W 22kΩ	R816		1/10W 10kΩ
Q511	100-1298-00		R222		1/10W 22kΩ	R817		1/10W 10kΩ
Q512	125-2004-02		R223	1	1/10W 560 Ω	R818		1/10W 10kΩ
Q513 Q514	103-1858-00 103-1858-00		R224 R225		1/10W 560 Ω 1/10W 560 Ω	R819 R820		1/10W 4.7kΩ 1/10W 10kΩ
Q515	103-1858-00		R226		1/10W 560Ω 1/10W 6.8kΩ	R826	1	1/10W 10KΩ
Q516	100-1000-00		R227		1/10W 6.8kΩ	R827	1	1/10W 10k Ω
Q517	125-2004-02		R301		1/10W 10kΩ	R830	117-1021-10	1. 1
Q518	102-2458-00		R303		1/10W 10kΩ	R831	117-1021-10	
Q522	125-2004-02	RN1402	R401	117-4731-10		R832	117-1021-10	1/10W 1kΩ
Q523	100-1048-00	2SA1048	R403	117-4731-10	1/10W 47kΩ	R833	117-0000-00	1/10W 0 Q JW
Q524	125-2004-02		R404		1/10W 10kΩ±1%	R834		1/10W 0 Q JW
Q526	100-1431-00		R405	,	1/4WS 4.3kΩ	R836	117-1021-10	
Q527	100-1428-00		R406		1/4WS 4.3kΩ	R839		1/10W 10k Ω
R1 R2		1/10W 470Ω±1% 1/10W 10Ω±1%	R407 R408	111-5101-91 111-5101-91		R841 R842	1	1/10W 4.7kΩ 1/10W 22DkΩ
R3		1/10W 10Ω±1%	R409		1/6ZP 0Ω JW	R843	117-1021-10	
R6	117-3301-10		R501		1/10W 22kΩ	R844	117-1021-10	
R7		1/4WS 2.2kΩ	R502	117-4731-10		R845	117-1021-10	
R8	1	1/10W 0Ω JW	R503		1/10W 220kΩ±1%	R846	117-1021-10	
R102		1/10W 12kΩ	R504		1/10W 2.2kΩ	R847	117-1021-10	
R103	1	1/10W 10kΩ	R505		1/10W 6.8kΩ	R848		1/10W 100 Ω
R104	\$	1/10W 1.8kΩ	R506		1/10W 470kΩ±1%	R852		1/10W 00 JW
R105	1	1/10W 100kΩ	R507	111-1021-91		R853		1/10W 0 Q JW
R106		1/10W 1.5kΩ	R508	111-1091-91		R854		1/10W 00 JW
		1/10W 1.5kΩ	R509	111-1091-91		R855		1/10W 00 JW
R108		1/10W 2.2kΩ	R510	117-2231-10		R857		1/10W OQ JW
		1/10W 3.9kΩ 1/10W 3.3kΩ	R511 R512	117-1021-10 111-2211-91		R858 SUP1		1/10W 0
		1/10W 3.3kΩ 1/10W 100kΩ	R512	1	1/4WS 220Ω 1/10W 470kΩ	TH501	002-0303-00	
		1/4WS 330 Ω		117-1031-10		X100	061-3013-50	
	117-2211-10			117-1031-10		X100	061-3013-00	
		1/10W 2.2kΩ			1/10W 270kΩ		061-1066-50	
	117-1031-10			111-1811-81		X101	061-1066-00	
	117-1531-10				1/4WS 1.5kΩ		061-3031-00	
R117	117-1031-10	1/10W 10kΩ	R519	117-1031-10	1/10W 10kΩ	X801	061-1081-50	
		1/10W 2.2kΩ		111-1091-91				
R120	117-1031-10	1/10W 10kΩ	R521	111-1091-91	1/4WS 1 Ω			

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Switch PWB section(B2)

REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPT
J101	074-1211-18	18P	S104	013-3741-11	SKQCAE ·	S113	013-3741-11	SKOCAE
PL101	017-0345-09	14V40mA	S105	013-3741-11	SKQCAE	S114	013-3741-11	
PL102	017-0454-00	14V40mA	S106	013-3741-11	SKQCAE	S115	013-3741-11	
PL103	017-0454-00	14V40mA	S107	013-3741-11	SKQCAE	S116	013-3741-11	
PL104	017-0454-00	14V40mA	S108	013-3741-11	SKQCAE	S117	013-3741-11	
PL105	017-0345-09	14V40mA	S109	013-3741-11	SKQCAE	S118	013-3741-11	
S101	013-3741-11	SKQCAE	S110	013-3741-11	SKQCAE	VR101	016-0010-12	
S102	013-3741-11	SKQCAE	S111	013-3741-11	SKQCAE			
S103	013-3741-11	SKQCAE	S112	013-3741-11	SKQCAE			

ISO PWB section(B3)

REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
D1	001-0334-30	RL202	J1	074-1159-01	OUTLET SOCKET	P2	076-0324-14	14P
F1	060-0057-06	FUSE 10A	P1	076-0324-10	10P	T2	009-9006-60	0.23mH

CD mech PWB section(CD mechanism)(B4)

REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
C1	183-1073-12					Q1	101-1237-50	2SB1237QR
C2	183-4763-11		C34	176-1501-00	15nF CH	Q2	102-2712-00	2SC2712
C3	178-1042-78		C35	176-1501-00		R1	117-1011-10	1/10W 100 Ω
C4	176-2201-00		C38	178-1022-78		R2		1/10W 180kΩ
C5	176-1801-00		C39	178-1042-78		R3		1/10W 180kΩ
C6	176-1801-00	18pF CH	C40	178-1042-78		R4	117-2201-10	
C7	176-8201-00		C41	183-1073-12		R5		1/10W 82kΩ
C8	178-1042-78	0.1 μF	C43	183-1073-12		R6	1	1/10W 100kΩ
C9	178-2242-78		C44	183-4763-11		R7		1/10W 100kΩ
C10	178-2242-78		C45	183-1073-12		R8	117-1031-10	
C11	176-4701-00		C46	178-1032-78		R9		1/10W 2.2kΩ
C12	178-1532-78		C47	178-1042-78		R10	117-1031-10	
C13	178-1032-78		C48	178-1032-78		R12	117-1031-10	
C14	178-2722-78	2700pF	C49	176-6801-00		R13	117-4731-10	1/10W 47kΩ
C15	178-4722-78		C51	178-1032-78		R15		1/10W 470kΩ
	176-1201-00		C52	178-1032-78		R17	117-3331-10	
	178-4712-78		C54	183-4763-11		R18	117-3311-10	
C18	178-4712-78	470pF	C55	178-1042-78	0.1 "F	R19		1/10W 3.3k Ω
C19	178-4732-78	0.047 μF	C56	178-1042-78		R20	117-1031-10	
C20	178-4732-78		C58	178-1042-78		R21		1/10W 3.3kΩ
021	178-4732-78	0.047 μF	C59	178-2222-78		R22		1/10W 3.3kΩ
C22	178-4732-78			001-0563-00		R23		1/10W 3.3kΩ
	178-1032-78		D2	001-0563-00		R24		1/10W 3.3kΩ
C25	042-0505-01	10V22 μF	1	001-0563-00		R26		1/10W 100kΩ
	178-1042-78			001-0330-00			117-4711-10	
	178-1042-78			051-5704-00		1	117-2211-10	
229	178-1042-78	0.1 μF		051-6342-00			117-2211-10	
	178-1042-78			051-6026-08		•	117-4721-10	
	178-1032-78	0.01 μF	1	051-6027-00		1	111-2711-91	
	178-1032-78	0.01 μF		010-2155-03			117-3321-10	
233	178-1042-78	0.1 μF		010-2199-74			061-3051-00	

Sensor PWB section(CD mechanism)(B5)

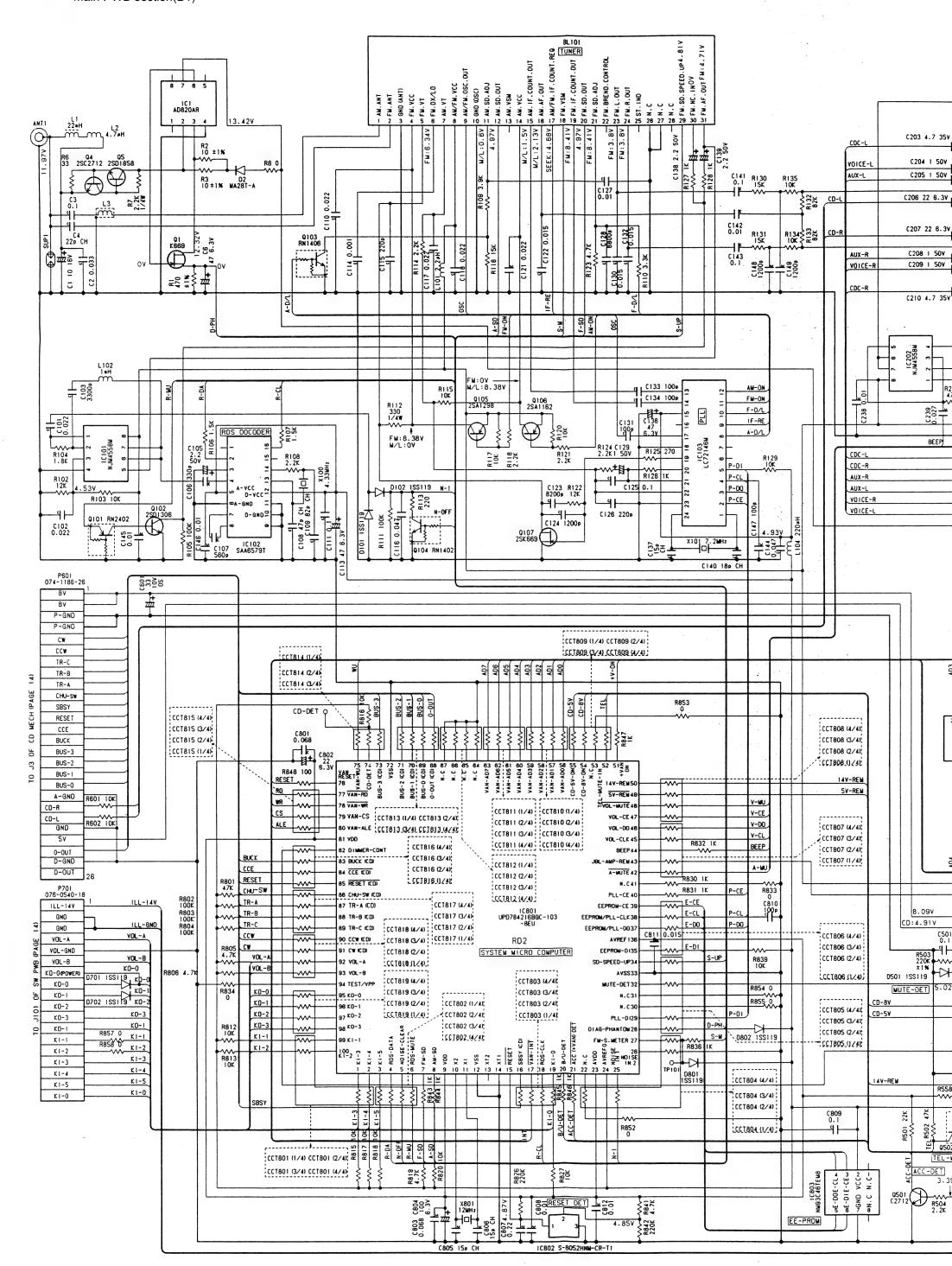
REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION	REF No.	PART No.	DESCRIPTION
Q101	060-0252-01	PT4850F	Q102	060-0252-01	PT4850F	Q103	060-0252-01	PT4850F

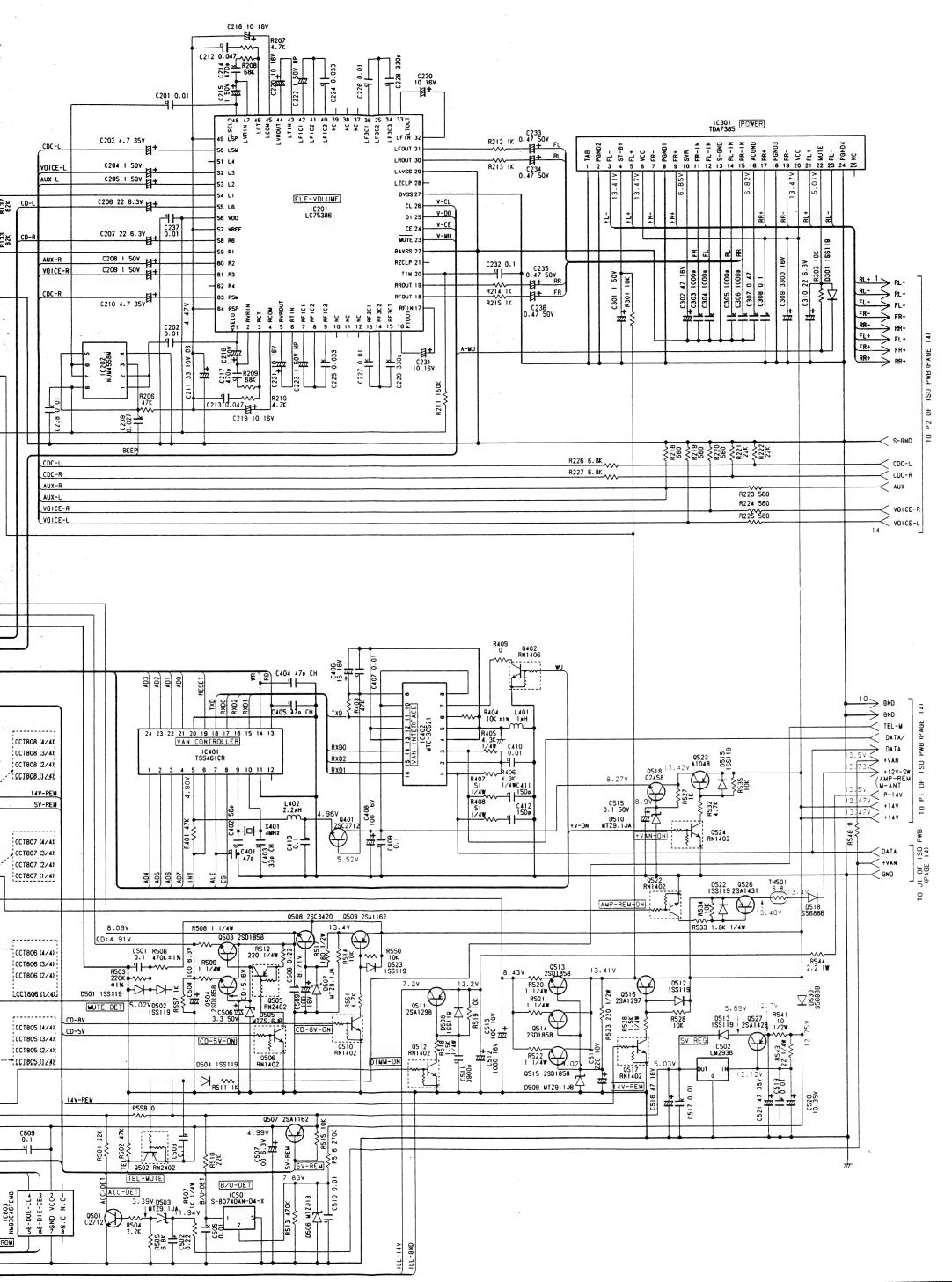
Limit switch PWB section(CD mechanism)(B6)

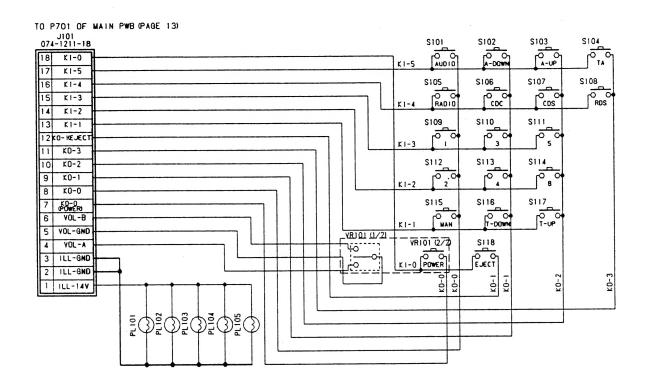
REF No.	PART No.	DESCRIPTION
S1	013-7100-00	LIMIT

Chucking switch PWB section(CD mechanism)(B7)

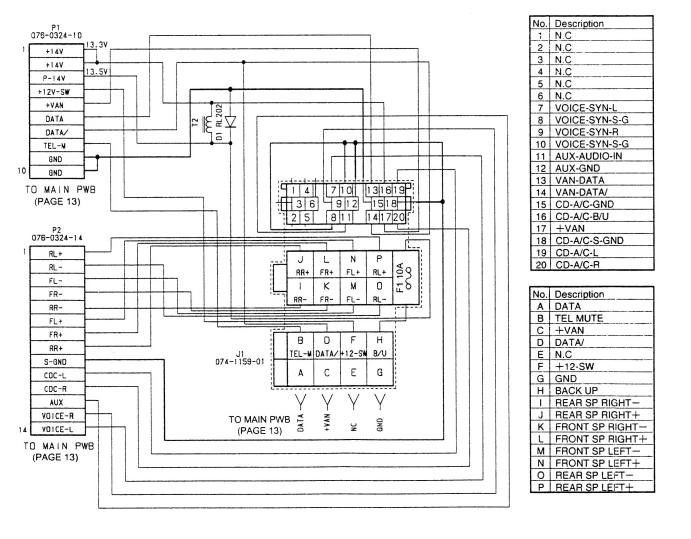
	•	
REF No.	PART No.	DESCRIPTION
S2	013-3879-01	CHUCKING

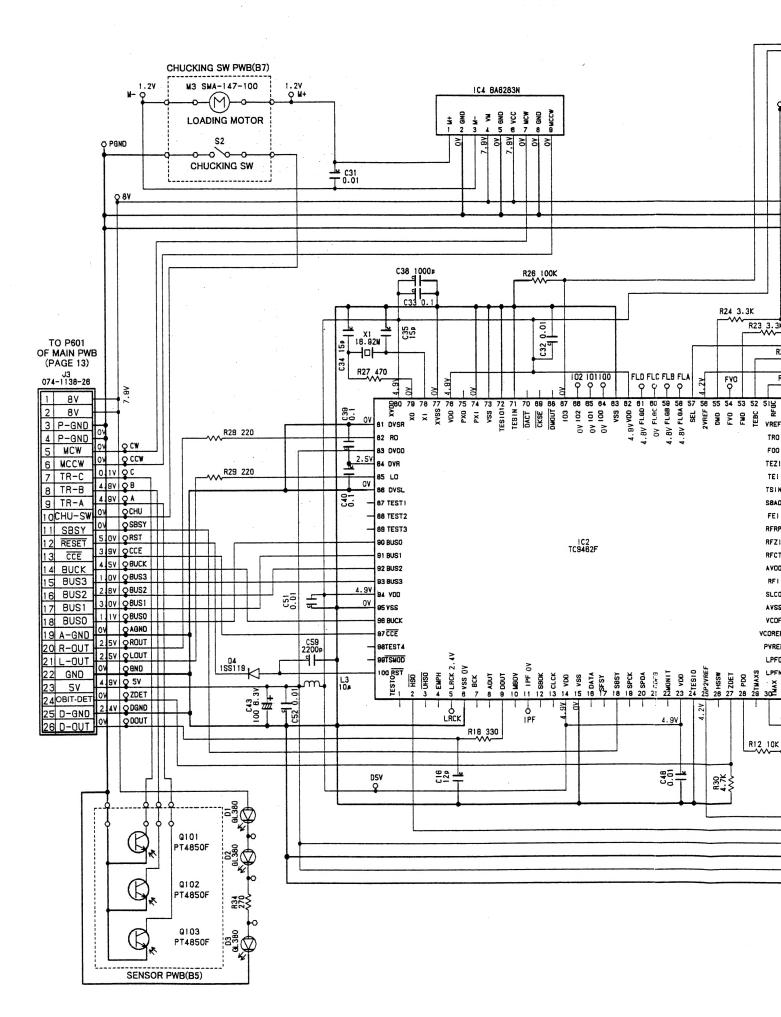




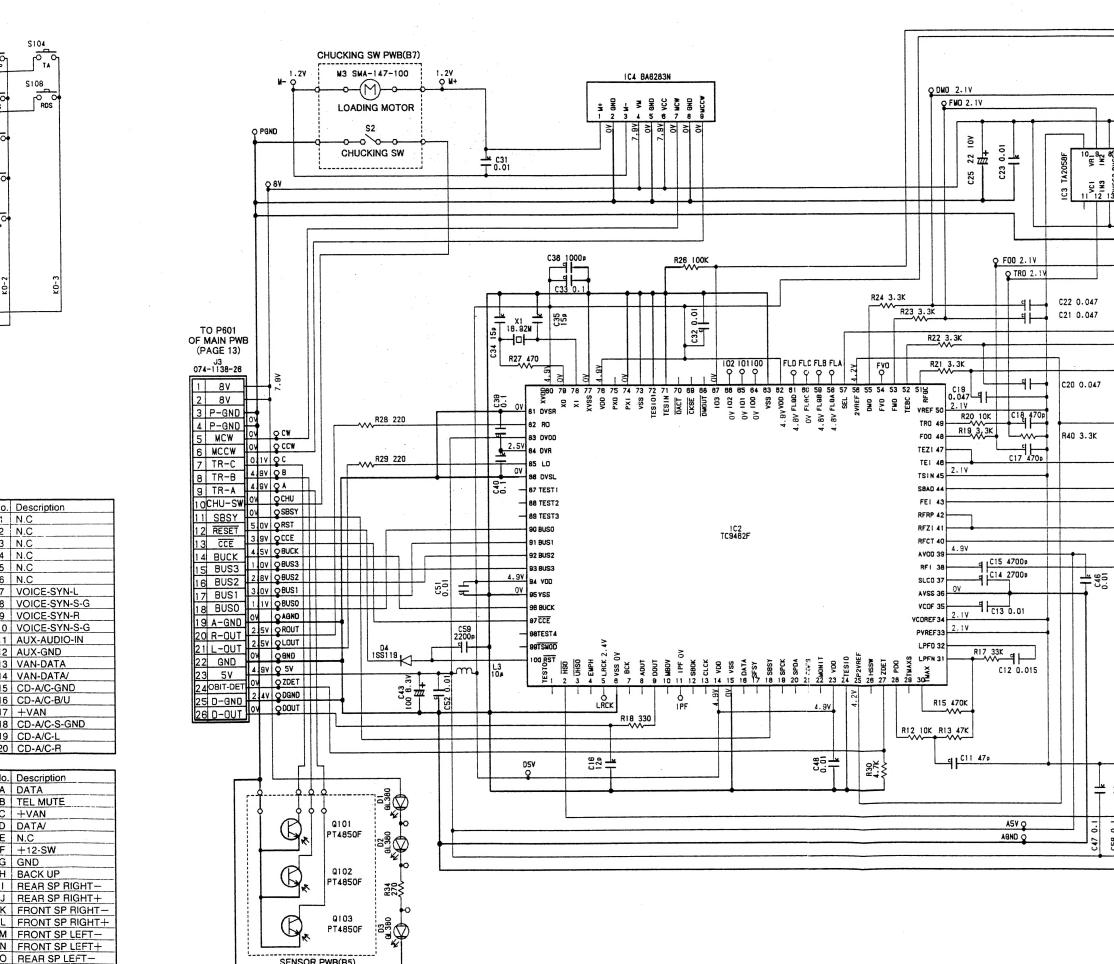


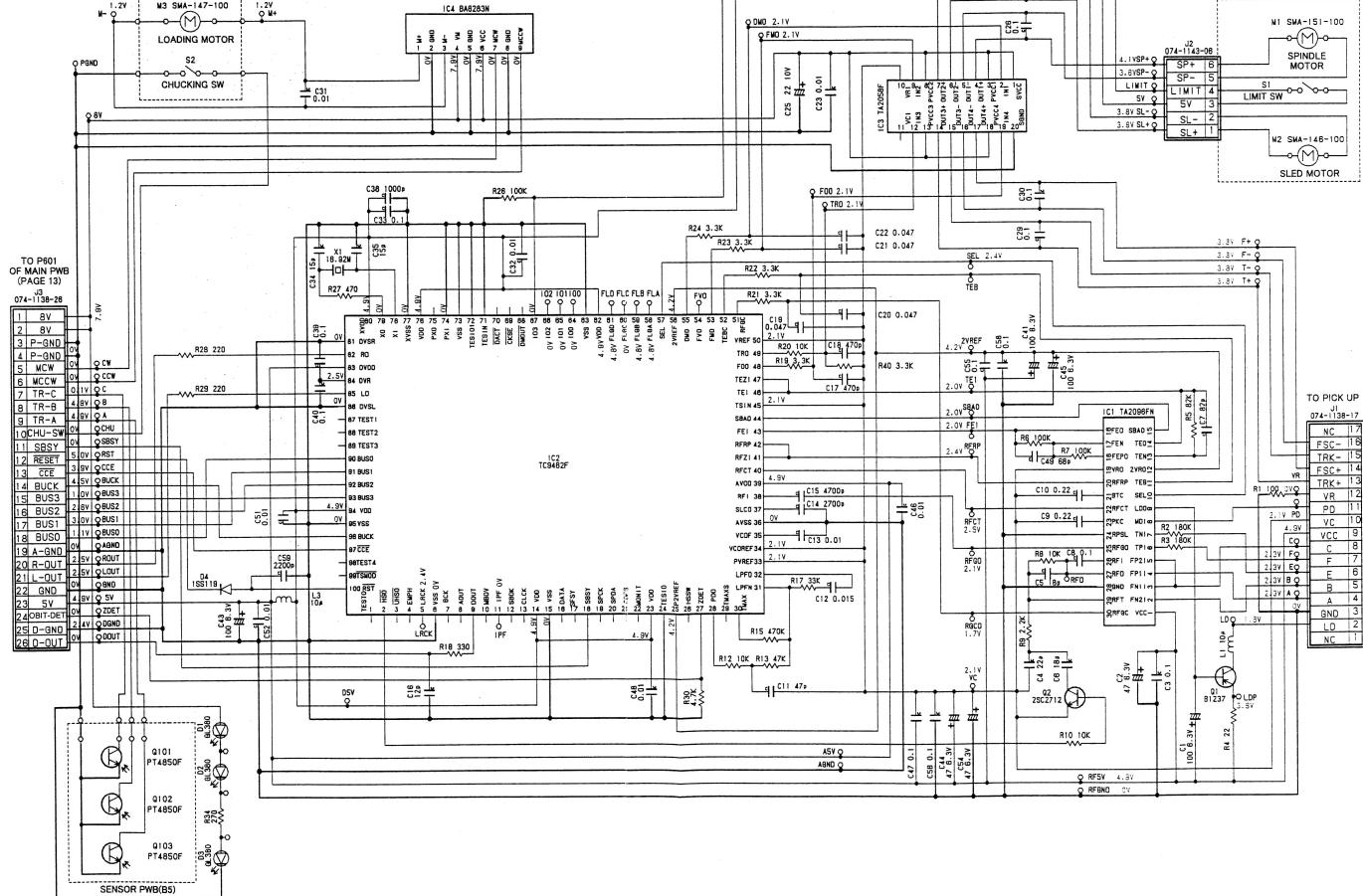
ISO PWB section(B3)





P REAR SP LEFT+



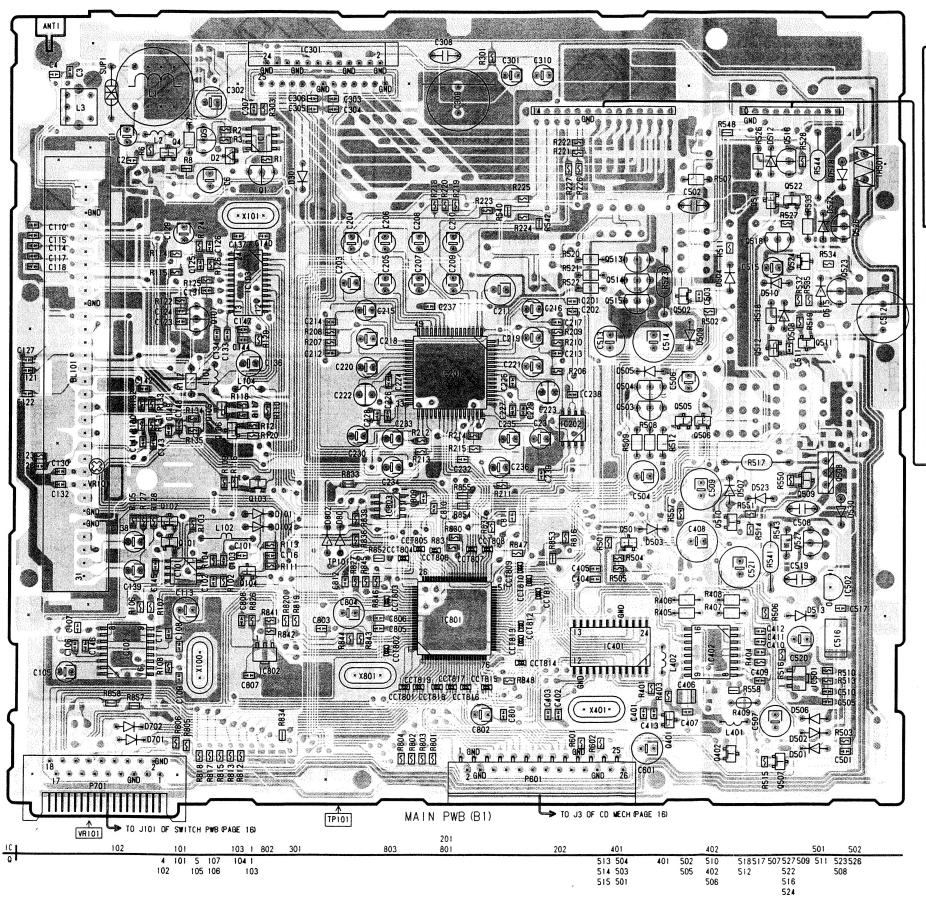


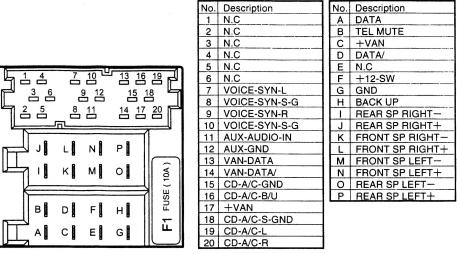
LIMIT SW PWB(B6)

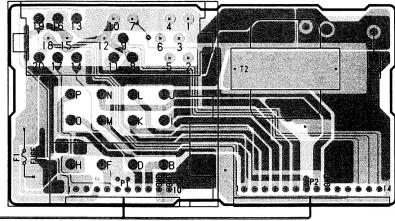
PRINTED WIRING BOARD

3.5)

Main PWB section(B1) / ISO PWB section(B3)

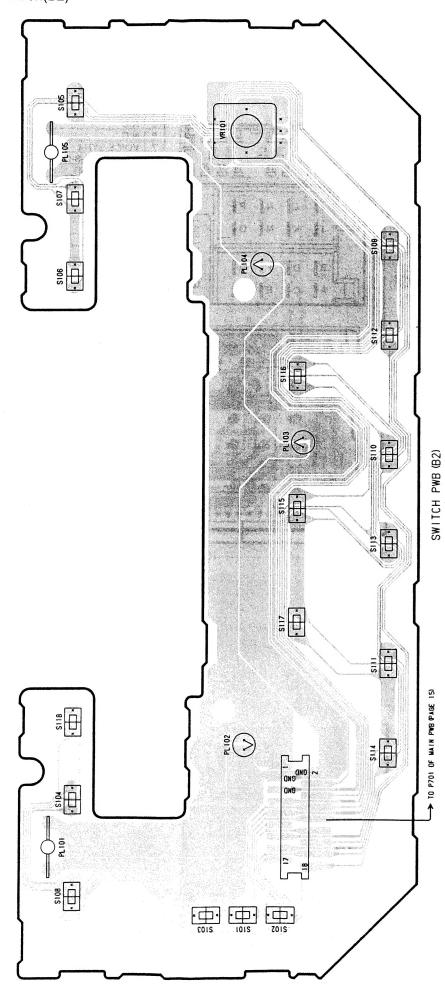






ISO PWB (B3)

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CD mechanism section(B4~7)

